

# MasterSeal<sup>®</sup> Pedestrian Traffic 2000 (Low VOC)

Polyurethane waterproofing, traffic-bearing membrane systems for pedestrian areas

## PACKAGING

- MasterSeal M 205
- 5-gallon (18.93 L) pails
- MasterSeal TC 275
- 4.78-gallon (18.1 L) unitized kit
- MasterSeal TC 295 Pigmented and Tint Base
- Part A:
- 1.75 gallons (6.62 L) in 6-gallon (22.71 L) pail
- Part B:
- 3.5-gallon (13.25 L) pail
- MasterSeal TC 295 Clear
- Part A:
- 1.33 gallons (5 L) in 3.5-gallon pail
- 2 gallons (7.6 L) in 6-gallon pail
- Part B:
- 2 gallons (7.6 L) in 2-gallon pail
- 3 gallons (11.4 L) in 3-gallon pail
- MasterSeal 941 Aggregate
- 50-lb (22.68 KG) bag
- MasterSeal 941DR Aggregate
- 50-lb (22.72 KG) bag
- MasterSeal 945 Aggregate
- 40-lb (18.14 KG) bag

## SHELF LIFE

When properly stored, MasterSeal products have the following shelf life:

|                             |            |
|-----------------------------|------------|
| MasterSeal M 205:           | 1 year     |
| MasterSeal TC 275:          | 1.25 years |
| MasterSeal TC 295:          | 1 year     |
| MasterSeal 941 Aggregate:   | 5 years    |
| MasterSeal 941DR Aggregate: | 5 years    |
| MasterSeal 945 Aggregate:   | 5 years    |

## STORAGE

Store in unopened containers in a cool, clean and dry area

## YIELD

See application instructions.

## COLOR

TC 275: Grey, Charcoal & Black  
 TC 295: Grey, Charcoal, Tint Base & Clear

## DESCRIPTION

MasterSeal Pedestrian Traffic 2000 Low VOC is a primerless system consisting of:

- MasterSeal M 205, a one-component, moisture-curing polyurethane
- MasterSeal TC 275 – a two-component fast curing aromatic polyurethane top coat
- MasterSeal TC 295 – a high performance, two-component, aliphatic, polyaspartic-modified, high solids, polyurethane waterproofing coating

For projects requiring aggregate, three options are available:

- MasterSeal 941, a silica sand aggregate
- MasterSeal 941DR, an aggregate free of respirable crystalline silica
- MasterSeal 945, an aggregate free of respirable crystalline silica for integrated top coats

For projects specifying primer, contact your local sales representative to discuss options.

## PRODUCT HIGHLIGHTS

- Primerless system reduces labor and material costs
- MasterSeal 941DR aggregate is free of respirable crystalline silica
- MasterSeal 945 aggregate is pre-mixed with MasterSeal top coats to reduce labor and material costs
- Meets EPA national requirements for VOC
- Fast turnaround reduces facility downtime
- Seamless waterproof membrane protects concrete from freeze/thaw damage
- Excellent chloride resistance protects against chloride intrusion, extending the life of reinforced steel
- Excellent chemical resistance to protect against common parking deck chemicals including gasoline, diesel fuel, oil, alcohol, ethylene glycol, de-icing salt, bleach and cleaning agents
- Skid resistant for increased safety; offers excellent durability and superior abrasion resistance
- Versatile system can be used for interior or exterior applications, above grade and elevated concrete slabs
- Available in grey, charcoal, tint base and clear for customization with a multitude of colors and 9 standard blends of flake and quartz

## INDUSTRIES/APPLICATIONS

- Stadiums
- Parking Garages
- Plaza Decks
- Building and Restoration
- Balconies (Plywood)

## VOC CONTENT

MasterSeal components have the following g/L VOC contents less water and exempt solvents:

|                             |         |
|-----------------------------|---------|
| • MasterSeal M 205:         | 98 g/L  |
| • MasterSeal TC 275 Part A: | 71 g/L  |
| • MasterSeal TC 275 Part B: | 13 g/L  |
| • MasterSeal TC 295 Part A: | 20 g/L  |
| • MasterSeal TC 295 Part B: | 174 g/L |

**Technical Data**

**Composition**

MasterSeal Pedestrian Traffic 2000 Low VOC is a polyurethane waterproofing, traffic-bearing membrane system.

**Compliances**

- CSA S413
- ASTM C 957

**Test Data**

| PROPERTY              | RESULTS<br>M 205 | TC 275 | TC 295      | TEST METHOD |
|-----------------------|------------------|--------|-------------|-------------|
| <b>Solids,</b>        |                  |        |             | ASTM D 1259 |
| By weight, %          | 84               | 96     | 91          |             |
| By volume, %          | 81               | 93.5   | 91          |             |
| <b>Viscosity, cps</b> | 4,000–9,000      | 1,600  | 2,500–4,000 | ASTM D 2393 |

\*Uncured material

**PROPERTIES OF CURED MEMBRANES**

| PROPERTY  | RESULTS<br>M 205 | TC 275 | TC 295 *    | TEST METHOD |
|---|------------------|--------|-------------|-------------|
| <b>Hardness, Shore A</b>                            | 60               | –      | 89–94       | ASTM D 2240 |
| <b>Hardness, Shore D</b>                            | –                | 94     | –           | ASTM D 2240 |
| <b>Tensile strength, psi (MPa)</b>                  | 752 (5.2)        | 3000   | 3,000–3,530 | ASTM D 412  |
| <b>Elongation, %</b>                                | 595              | 30     | 135–390     | ASTM D 412  |
| <b>Adhesion in peel after water immersion, pli,</b> |                  |        |             |             |
| Primed mortar                                       | 43               | 48     | N/A         | 5           |
| Plywood   | 34               | 26     | N/A         | 5           |
| <b>Adhesion (Pull-off), psi</b>                     |                  |        |             |             |
| Base Coat   | 300              | N/A    | N/A         | ASTM D 4541 |

\*Data varies between pre-pigmented, tint base and clear MasterSeal TC 295. For exact information, reference MasterSeal TC 295 Technical Data Guide, Form No. 14000437

| PROPERTY  | RESULTS | TEST METHOD |
|---|---------|-------------|
| <b>Taber Abrasion resistance, mgms;</b><br>CS-17 Wheel, 1,000 g load, 1,000 cycles<br>Primer/Basecoat/275 Topcoat           | 100     | ASTM D4060  |
| <b>Taber Abrasion resistance, mgms;</b><br>CS-17 Wheel, 1,000 g load, 1,000 cycles<br>Basecoat/275 intermediate/295 topcoat | 47      | ASTM D4060  |

**MASTERSEAL AGGREGATES**

| PROPERTY             | 941 RESULTS | 941DR RESULTS | 945 RESULTS   |
|----------------------|-------------|---------------|---------------|
| Color                | Gray        | Green to Gray | Green to Gray |
| Compressive Strength | 28,000 psi  |               |               |
| Hardness             | 6–6.5 Mohs  | 7 Mohs        | 7 Mohs        |
| Specific Gravity     | 2.90 g/cc   | 3.3 g/cc      | 3.3 g/cc      |
| Bulk Density         | 102 pcf     | 85 to 105 pcf | 85 to 105 pcf |

| U.S. SIEVE SIZE | % RETAINED ON SIEVE |       |       |
|-----------------|---------------------|-------|-------|
| #12             | 71                  | 2–10  |       |
| #16             | 23                  | 10–30 |       |
| 20              | 2                   | 20–35 |       |
| 30              | 1                   | 20–40 | 0–3   |
| 40              | 0                   | 7–22  | 10–25 |
| 50              |                     |       |       |
| 70              |                     |       |       |
| 100             |                     |       |       |
| Pan             |                     |       |       |



**SEALANT · WATERPROOFING & RESTORATION INSTITUTE**

**Issued to: BASF Corporation**  
**Product: MasterSeal Traffic 2000**

**ASTM D 412:** Tensile Strength of Top Coat  
MasterSeal TC 275 Top Coat: Tensile Strength: 2,600 psi;  
Elongation: 26%  
MasterSeal TC 295 Top Coat: Tensile Strength: 3,200 psi;  
Elongation: 410% Pass ✓

**ASTM D 4541:** Adhesion of Base Coat  
MasterSeal M 200 Base Coat  
Pull-off Adhesion: 400 psi + Pass ✓

**ASTM D 4060:** Abrasion Resistance of Top Coat  
MasterSeal TC 275 Top Coat: Abrasion Resistance:  
135 mgms loss – mgms loss/1,000 cycles  
MasterSeal TC 295 Top Coat: Abrasion Resistance:  
57 mgms loss – mgms loss/1,000 cycles Pass ✓

**Validation Date:** 3/1/18-2/28/23

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**DECK COATING VALIDATION**  
[www.swrionline.org](http://www.swrionline.org)

## HOW TO APPLY

### COLOR – MASTERSEAL TC 295 TINT BASE

1. All of the 40 standard colors from the MasterSeal Color Portfolio require the use of 2 MasterSeal 900 color packs per 5.25-gallon pail of MasterSeal TC 295 Tint Base.
2. A second aesthetic Top Coat of 10–15 wet mils (0.2–0.4 mm) is required with all Tint Base colors to achieve a uniform appearance.

### MIXING – MASTERSEAL M 205

1. Precondition material to a temperature of approximately 70 °F (21 °C).
2. Pre-mix material for 3 minutes before use.

### MIXING – MASTERSEAL TC 275 / 295 (PRE-PIGMENTED /CLEAR)

1. Precondition both A and B components to a temperature of approximately 70 °F (21 °C).
2. Add entire contents of Part A into Part B. Mix components with a slow-speed drill (400–600 rpm), for a minimum of 3 minutes. Scrape down sides and bottom of mixing vessel, then mix again for 2 minutes. Keep the mixing paddle submerged during mixing to avoid adding air into the mixture.

### MIXING – TC 295 TINT BASE

1. Precondition both A and B components to a temperature of approximately 70 °F (21 °C).
2. Add entire contents of Part B into Part A. Mix components with a slow-speed drill (400–600 rpm), for a minimum of 3 minutes.
3. Transfer entire contents of two (2) pigment cans into MasterSeal TC 295 Tint Base mixed kit. Use a spatula or knife to remove all the pigment from the container. The TC 295 Tint Base Top Coat requires two (2) MasterSeal 900 color packs per 5.25-gallon pail.
4. Scrape down sides and bottom of mixing vessel, then mix again for 2–3 minutes. Keep the mixing paddle submerged during mixing to avoid adding air into the mixture.
5. To ensure consistent color throughout the pail, pour contents into separate container and continue mixing until all Tint Base has dispersed.
6. When using multiple units, all units must be boxed to ensure color consistency.

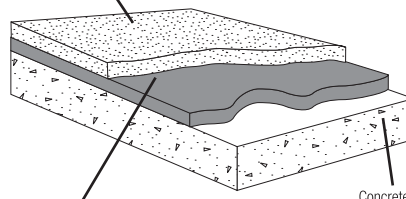
## APPLICATION

- All preparatory work must be completed before application begins. Be certain the substrate is clean, dry, stable, and properly profiled. Sealants and pre-striping should be properly cured. Apply the base, mid, and finish coats with a properly sized squeegee to arrive at the required mil thicknesses.

- The best method to ensure the proper wet film thickness is the use of a grid system. Divide the surface to be coated into grids and calculate the square footage of each. Refer to the specific system for coverage rates of each coat. For example, one pail of MasterSeal M 205 will cover an area approximately 300 ft<sup>2</sup> (28 m<sup>2</sup>), or a grid 30 by 10 ft (9 by 3 m) at 25 wet mils (0.6 mm). The mil thickness of all coats can also be verified by the use of a wet-mil thickness gauge. Coverage rates may vary depending on the texture of the substrate or coating below
- Extend the curing time in cool or dry weather conditions. The surface of the base coat should have a slight tack. If the coating has been exposed for a prolonged period, consult Technical Service for recommendations.
- MasterSeal PedestrianTraffic 2000 Low VOC can be applied using several methods, depending upon the degree of traffic to which the system is exposed. In areas of extreme traffic (turning lanes, pay booths, entrances and exits), apply the Extra Heavy-Duty Traffic System per the MasterSeal Vehicular Traffic 2000 Low VOC data guide. The following summary briefly describes each method. All coverage rates are approximate.

## LIGHT TRAFFIC AND PARKING STALLS

MasterSeal TC 275 (15 wet mils) or TC 295 (15 wet mils) with MasterSeal 941 or equivalent broadcast and backrolled into the wet top coat



MasterSeal M 205 (25–30 wet mils)

Concrete

## PEDESTRIAN TRAFFIC SYSTEMS

1. Apply 25–30 wet mils (0.6–0.8 mm) (20–30 dry mils) of MasterSeal M 205 with a proper notched squeegee at the rate of approximately 50–60 ft<sup>2</sup>/gallon (1.5 m<sup>2</sup>/L). Immediately backroll to level base coat. Allow to cure overnight.
2. Apply 15–20 wet mils (0.38–0.64 mm) of MasterSeal TC 275/295 Top Coat at the rate of approximately 80–100 ft<sup>2</sup>/gallon (2.4 m<sup>2</sup>/L).

**NOTE:** If applying a decorative system with MasterSeal TC 295 Clear, follow step 3C and the optional step 4 for proper application with MasterTop DE flake or quartz materials.

## 3A. BROADCAST AND BACKROLL METHOD

Immediately broadcast MasterSeal 941/941DR aggregate or equivalent 16–30 rounded silica sand at the rate of 10–15 lbs/100 ft<sup>2</sup> (0.5–0.75 kg/m<sup>2</sup>) into wet MasterSeal TC 275/295 and back roll to encapsulate.

## 3B. INTEGRATED AGGREGATE

After mixing the top coat per instructions, pour half of the mixed material into a second pail. Add 20 lbs of MasterSeal 945 aggregate to one half of the mixed material (2.4 gallons of TC 275 and 2.63 gallons of TC 295). Mix for an additional 3 minutes for uniform consistency. Apply the topcoat at 20 wet mils or 80 sf/gallon with 1/8" notch squeegee. Fully saturate the roller. Backroll with 3/8" nap roller, roll in a crosshatch pattern for equal distribution of aggregate. Repeat for second half of top coat. For vehicular use, a second coat is required. Pail will need to be remixed for 2 minutes after 10 minutes of idle sitting to redistribute the aggregate.

## 3C. DECORATIVE FLAKE OR QUARTZ

Immediately broadcast, by hand or mechanical blower, MasterTop DE flake at a rate of 5–7 sf/lb or quartz at a rate of 0.5–1 lb/sf into the wet receiving coat. Broadcast to refusal, making certain the entire surface is saturated, exhibiting a dry appearance. Allow to cure. Once cured, sweep, stone and vacuum the excess flake or quartz.

4. OPTIONAL– If applying a decorative system with MasterSeal TC 295 Clear, apply at a rate of 100–110 ft<sup>2</sup>/gallon (2.4 m<sup>2</sup>/L) using a flat squeegee. Immediately backroll with a 3/8" nap roller in a crosshatch pattern.

5. Allow minimum curing time of 24–48 hours curing time before allowing vehicular traffic onto the coating. Existing environmental conditions effect the allowable time period. **IMPORTANT NOTE:** All coverage rates are approximate and may vary due to the application technique used. Coverage rates are affected by substrate texture, choice and distribution of aggregate, environmental conditions and application methods and are not under the control of Master Builders Solutions . Ensure that an adequate amount of aggregate is utilized to achieve required slip resistance. Exterior applications must utilize MasterSeal TC 295 at the specified coverage rate of 15–20 wet mils.

## CURING TIME

Allow curing time of 72 hours before vehicular use and 48 hours before pedestrian use. Extend the curing time in cool-weather conditions. To

reduce the time period in which MasterSeal Pedestrian Traffic 2000 Low VOC might be vulnerable to inclement weather or to reduce the time between coats, use MasterSeal 914.

**FOR BEST PERFORMANCE**

- MasterSeal TC 295 Clear is sold in two kit sizes. For proper curing and performance, use appropriate Part A and Part B. Small kits are comprised of 1.33 gallons of Part A in a 3.5-gallon pail and 2 gallons of Part B in a 2-gallon pail. Larger kits are comprised of 2 gallons of Part A in a 6-gallon pail and 3 gallons of Part B in a 3-gallon pail.
- Avoid whipping air into Tint Base.
- Mix pigment cans thoroughly into Tint Base.
- Always do a test area to assure acceptable color appearance and slip resistance.
- Do not apply MasterSeal TC 295 Tint Base heavier than the recommended 15–20 mil (0.38–0.51 mm) application.
- Colors exposed to direct sunlight may fade over a period of time. Darker colors potentially fade at an increased rate.
- Aggregate and substrate conditions may affect color and appearance.
- Flake and quartz coverage will vary based on the size or grade of the material. Please reference table below for your respective, estimated coverage rate.

| FLAKE SIZE    | FULL COVERAGE | PARTIAL COVERAGE |
|---------------|---------------|------------------|
| Original (1") | 8–10 sq ft/lb | 25–250 sq ft/lb  |
| 1/2"          | 7–9 sq ft/lb  | 25–250 sq ft/lb  |
| 1/4"          | 5–7 sq ft/lb  | 25–250 sq ft/lb  |
| 1/8"          | 4–6 sq ft/lb  | 25–250 sq ft/lb  |
| 1/16"         | 3–5 sq ft/lb  | 25–250 sq ft/lb  |
| 1/32"         | 2–4 sq ft/lb  | 25–250 sq ft/lb  |

| QUARTZ | COVERAGE       |
|--------|----------------|
| 40-S   | 1/2–1 lb/sq ft |
| 25-A   | 1–2 lb/sq ft   |

**HEALTH, SAFETY AND ENVIRONMENTAL**

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting [www.master-builders-solutions.com/en-us](http://www.master-builders-solutions.com/en-us), e-mailing your request to [mbsbscst@mbcc-group.com](mailto:mbsbscst@mbcc-group.com) or calling 1(800)433-9517. Use only as directed.

**IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.**

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